

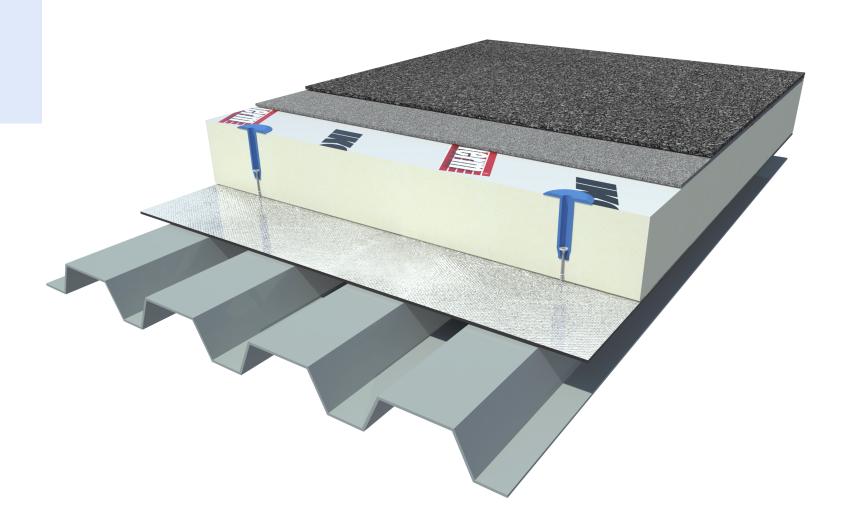
Three design considerations when specifying a Warm Roof:

1. When is a warm roof not a warm roof?

- 2. What affect does mechanical fixing through a continuous insulation layer have?
- 3. How do we add extra layers of protection when designing a warm roof?

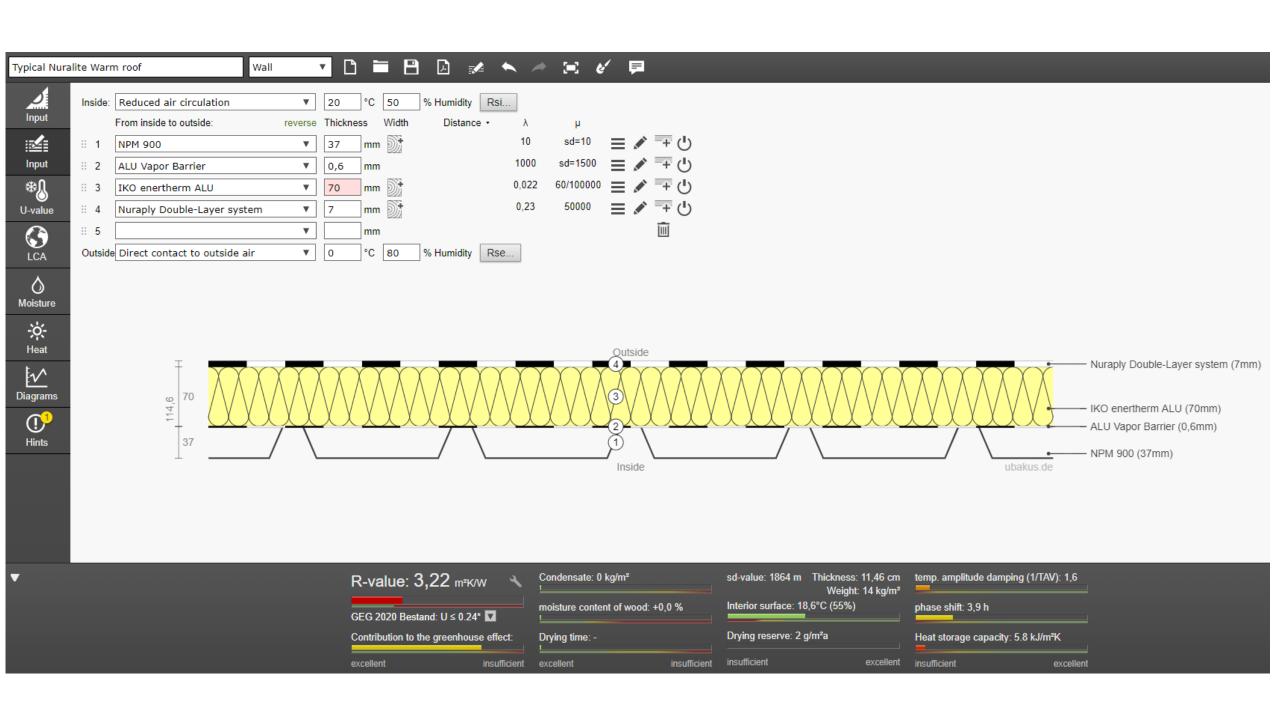


Peter Mills Nuralite









Denise Martin Oculus

Thermal bridging through the insulation layer



Thermally Broken Fixing



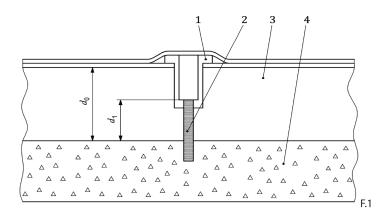
Standard Screw Fixing





DIN EN ISO 6946:2018-03

Approximation for U-Value Supplement for mechanical fasteners

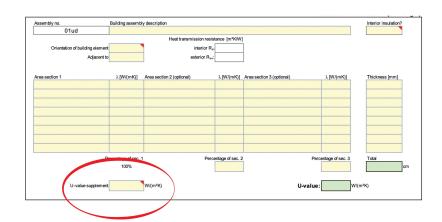


 $\alpha = 0.8$ For full depth penetration of fasteners through the insulation

 $\alpha = 0.8 \times \frac{d_1}{d_0}$ For penetration of fasteners through a thermal break fixing tube (fig F.1)

1 thermal break fixing tube

- 2 fastener
- 3 insulation
- 4 substrate





$$\Delta U_{\rm f} = \alpha \cdot \frac{\lambda_{\rm f} \cdot A_{\rm f} \cdot n_{\rm f}}{d_{\rm 0}} \cdot \left(\frac{R_{\rm 1}}{R_{\rm tot}}\right)^2$$

 $\lambda_{\rm f}$ Thermal conductivity of fastener in W/mK

 $n_{
m f}$ number of fasteners per m²

 $A_{\rm f}$ fastener cross section in m²

 d_0 Depth of insulation in m

 d_1 Depth of fastener through insulation in m

 R_1 R-Value of insulation layer in m²K/W

 $R_{
m tot}$ Total System R-Value in m²K/W



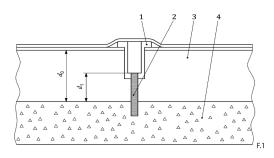






DIN EN ISO 6946:2018-03

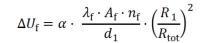
Approximation for U-Value Supplement for mechanical fasteners



For full depth penetration of fasteners through the insulation

For penetration of fasteners through a thermal break fixing tube (fig F.1)

- thermal break fixing tube
- insulation
- substrate



50 W/mK

screw diameter 6mm (=> $Pi*r^2 \approx 0.000113m^2$)

0.1 m

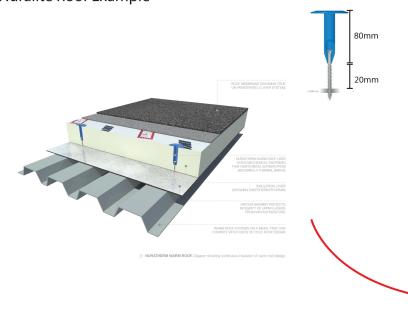
0.02 m

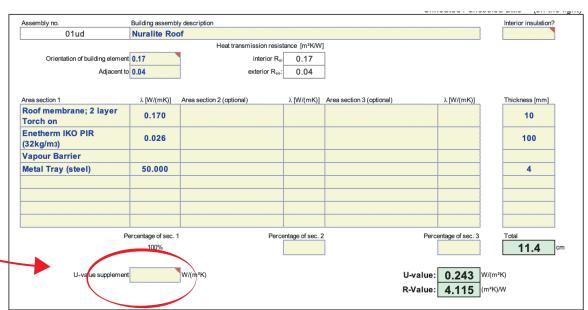
 $(= 0.1 \text{m}/0.026 \text{ (m K)/W}) = > 3.85 \text{W/m}^2 \text{K}$

4.115 m²K/W



Nuralite Roof Example

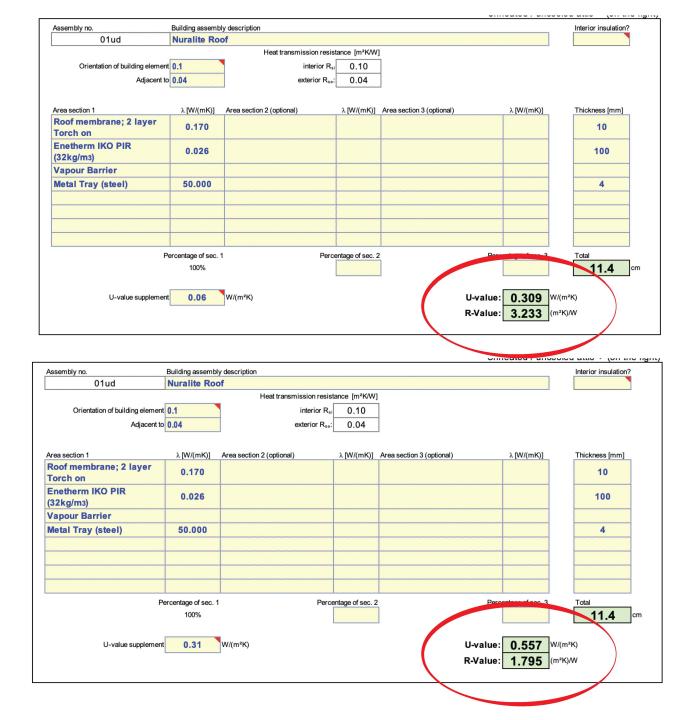


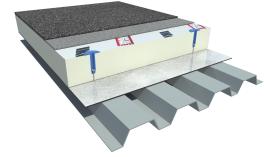


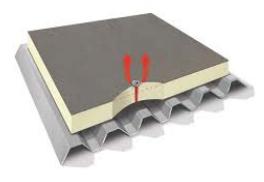


Constructed R-values

6 Fastners per sqm



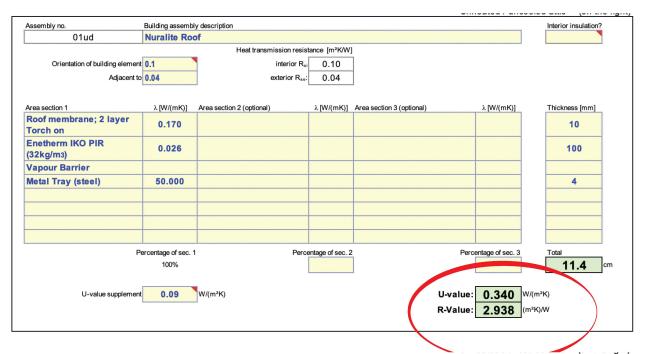


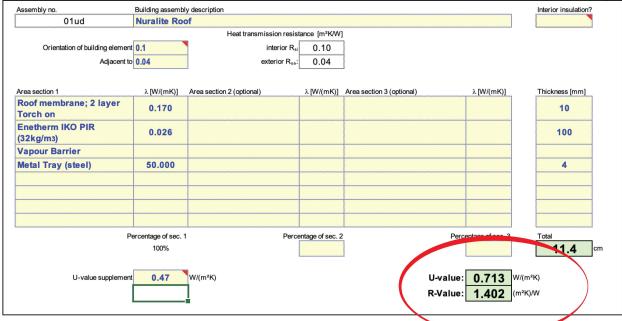


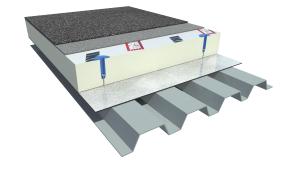


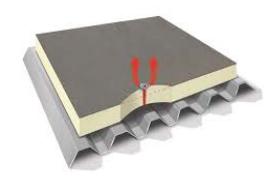
Constructed R-values

9 Fastners per sqm







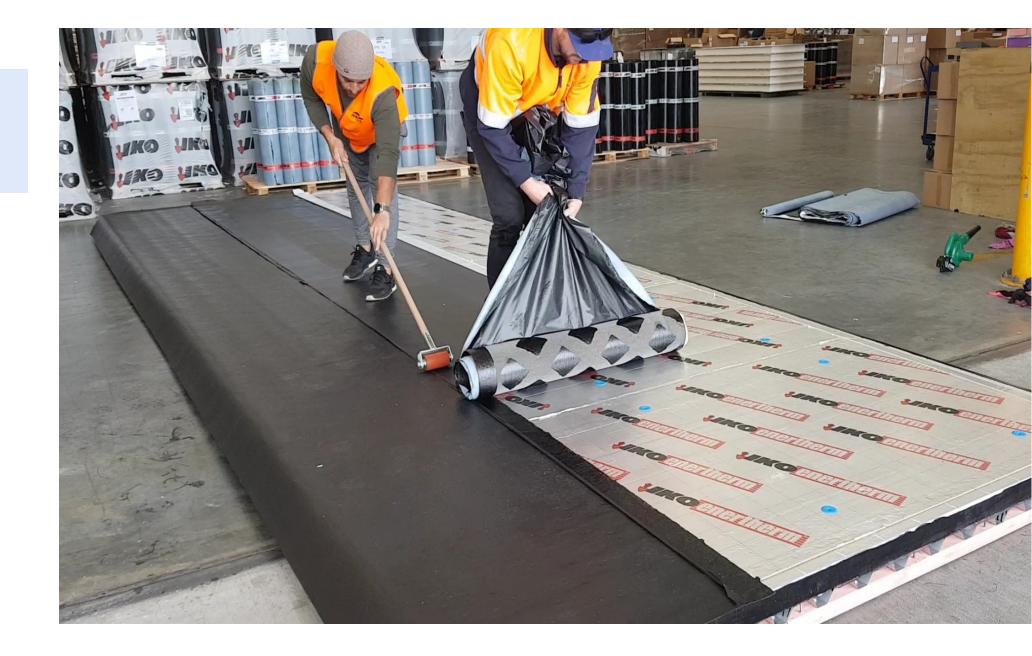




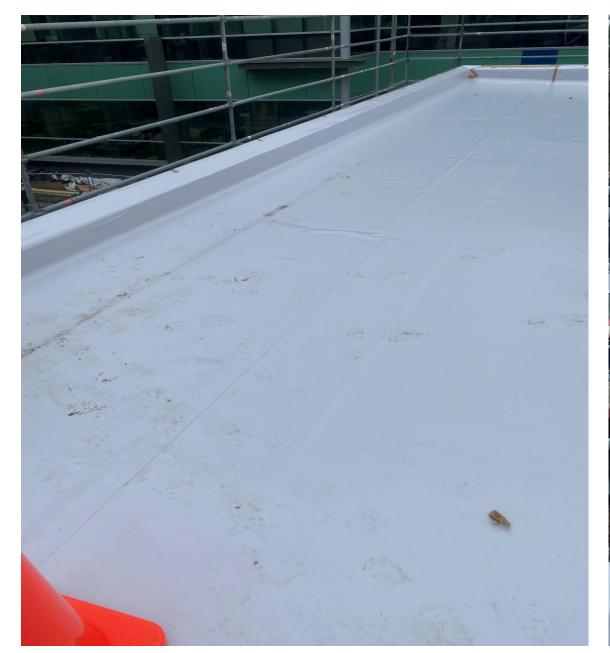
	6 Fastners per sqm	9 Fastners per sqm
Thermally Broken Fixing	U-Value: 0.309 R-Value: 3.233	U-Value: 0.340 R-Value: 2.938
Standard Screw Fixing (Conductive)	U-Value: 0.557 R-Value: 1.795	U-Value: 0.713 R-Value: 1.402



Vented Base Sheet



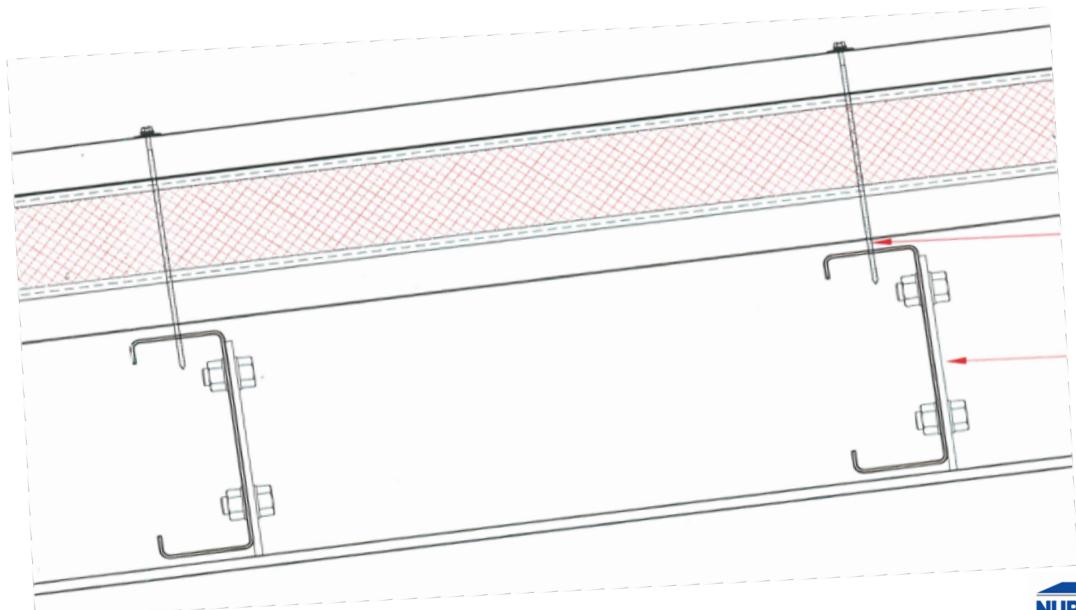




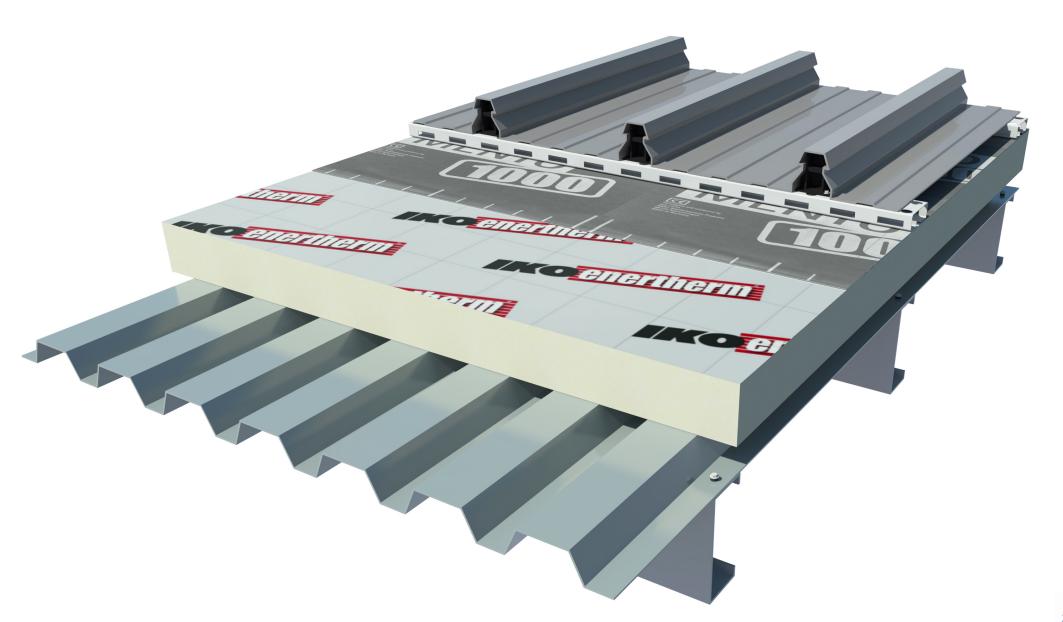














Three design considerations when specifying a Warm Roof:

1. When is a warm roof not a warm roof?

Insulation layer must be thick enough to eliminate condensation.

2. What affect does mechanical fixing through a continuous insulation layer have?

Can affect the overall performance of the insulation by up to 50%.

3. How do we add extra layers of protection when designing a warm roof?

Additional vapour diffusion layer.

